



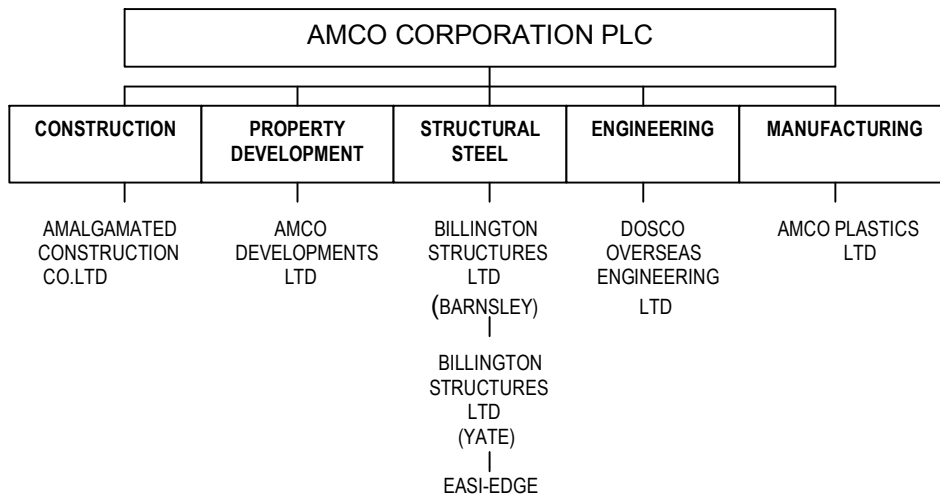
PREQUALIFICATION INFORMATION

COMPANY DETAILS

Address:	Head Office Barnsley Road Wombwell South Yorkshire S73 8DS	Yate Office 456 Badminton Rd Yate Bristol BS37 5HY
Telephone:	01226 340666	01454 318181
Facsimile:	01226 755947	01454 318231
Email:	postroom@billington-structures.co.uk	
Website:	www.billington-structures.co.uk	
Registered Office Address:	Amco Corporation Plc Amco House Cedar Court Office Park Denby Dale Road Wakefield WF4 3QZ	
Telephone:	01924 270517	
Facsimile:	01924 266980	
Website:	www.amco-corporation.plc.uk (Please note that Billington Structures Ltd consider ourselves to be of a reasonable size and stature to guarantee our own work, therefore, we do not offer a Parent Company Guarantee)	
Managing Director:	Stephen G T Fareham - B.Sc. (Hons.)	
Financial Director:	Peter J Hart - B.A. ACMA.	
Operations Director:	Mike Fewster - BSc. (Hons.)	

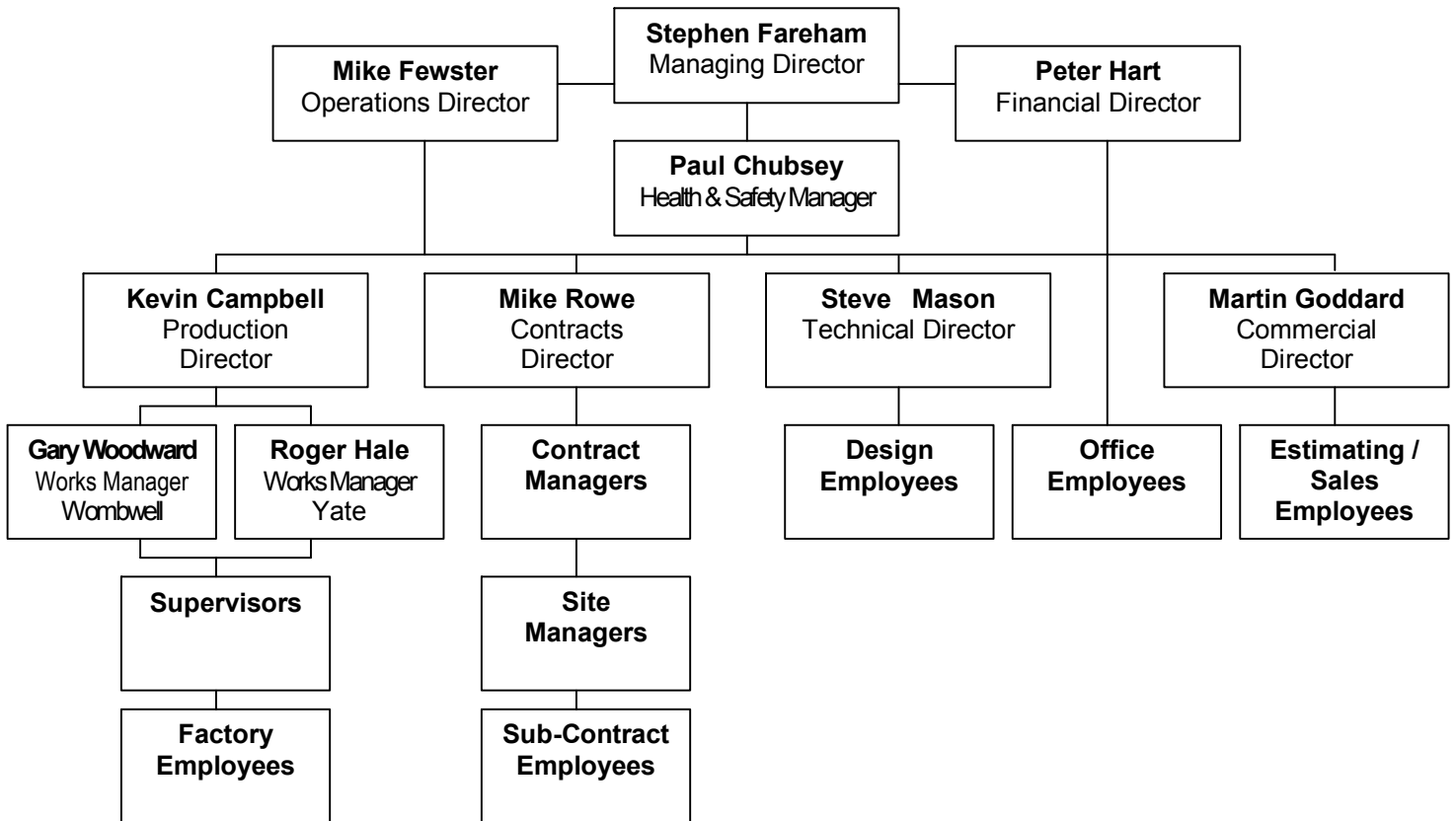
PARENT COMPANY DETAILS	
Group Profile	<p>Our Parent Company Amco Corporation Plc is a Yorkshire based group of companies specialising in niche areas of the construction industry.</p> <p>The Amco Group operates across the construction sector with specialist companies providing services in construction, property development, structural steel, engineering and manufacturing in both UK and overseas markets. Many of Amco's core activities are in niche markets, delivering quality and value for money solutions to support the business activities of an increasing customer base.</p>
Associated Companies:	<ul style="list-style-type: none"> • Amalgamated Construction Co Ltd • Amco Developments Ltd • Dosco Overseas Engineering Ltd • Amco Plastics Ltd

Group Organisation Chart



COMPANY OVERVIEW	
Mission statement	'We want to be the industry leader in terms of health and safety, creativity and profitability'
Scope of work	<p>Billington Structures Ltd were founded in 1947, specialising in the Design, Fabrication, Supply and Erection of Structural Steelwork throughout the UK. We were one of the first companies in the UK to be registered for both Design and Fabrication of steel structures under BS5750 – ISO9001.</p> <p>Billingtons are experienced in a wide range of sectors including Educational, Industrial, Health and Residential Developments, Sport and Leisure Centres, City Centre and Airport Development. We undertake contracts ranging from £100,000 - £6,000,000 in value and 100-6000 tons in size.</p>

Management Organisation Chart



FINANCIAL

<p>Billington Structures Limited: Company Registration Number: Date Registered: Parent Company Registration Number: Parent Company Date Registered:</p>	<p>Private Limited Company 1567759 12 June 1981 2402219 10 July 1989</p>
<p>Certificate: Certificate No: Expiry Date: VAT Registration Number:</p>	<p>CIS5 Certificate 6606000626301 31.01.09 182519160</p>

PAST PERFORMANCE

Year	Turnover £,000	Profit Before Tax £,000	Profit/Turnover %
1993	8,120	30	0.4
1994	9,644	(48)	(0.5)
1995	10,898	188	1.73
1996	9,786	149	1.52
1997	12,744	652	5.10
1998	15,400	1,633	10.6
1999	17,135	442	2.6
2000	23,643	469	2.0
2001	22,516	975	4.4
2002	25,000	1,080	4.4
2003	30,309	636	2.1
2004	38,423	1,064	2.8
2005	44,985	3,149	7.0
2006	51,434	3,893	7.68

INSURANCE

Public & Products Liability	Insurer: Royal & Sun Alliance Policy Number: RK1515831 Limit: £5,000,000 Excess: £10,000 Expiry Date: 31 st October 2007
Professional Indemnity	Insurer: Markel (UK) Ltd Policy Number: ZB013804 Limit: £2,000,000 Excess: £50,000 Expiry Date: 31 st October 2007
Employers Liability	Insurer: Mitsui Sumitomo Insurance Policy Number: 11231Q06AA Limit: £10,000,000 Expiry Date: 31 st October 2007
Contractors All Risk	Insurer: Royal & Sun Alliance Policy Number: RKK462462 Limit: £10,000,000 Excess: £5,000 Expiry Date: 31 st October 2007
Hired in Plant	Insurer: Norwich Union Policy Number: JX933P45073 Limit: £1,000,000 Excess: £5,000 Expiry Date: 31 st October 2007
Broker:	Marsh Ltd Apsley House 78 Wellington Street Leeds LS1 2EG
Contact: Telephone: Facsimile:	Jason Southwell 0113 209 5980 0113 209 5970

QUALITY

Quality:	ISO9001:2000 Quality Schedule CSQS 101 Registration No Q002 Achieved 1989 Certified by Steel Construction Q.A Scheme Ltd Quality Manager – Mr David Jones Registered Qualified Steelwork Contractor A0 Q1
Environmental:	ISO14001 Certificate No LRQ 0772897 Approved November 2000 Approved by Lloyd's Register Quality Assurance First in the Industry Environmental Manager – Mr Peter Hart
Sustainability:	Gold Standard in the Steel Construction Sustainability Charter. Charter Registration: SCM 03 Registered: 30 May 2006 Valid until: 30 May 2007 Next audit: 30 June 2007 Sustainability Manager – Mr Peter Hart
Health & Safety:	OHSAS 18001:1999 Certificate No H002 Achieved October 2005 Certified by Steel Construction Certification Scheme Ltd CHAS Registered – July 2006 H & S Manager – Mr Paul Chubsey
Personnel:	Investors in People Certificate No 42702 Achieved 19 February 1998

HEALTH & SAFETY	
Date of Policy	March 2006
Responsibility	Steve Fareham (MD) has overall responsibility and we have an in-house Health & Safety Manager (Paul Chubsey – Dip(SM), RSP, NEBOSH, IOSH).
Safety Awards	<ul style="list-style-type: none"> • British Safety Council 1994,1995,1996,1997,1999, 2005 • Lewellyn Construction Regional Safety Award 1999 • Magna Safety Award 2001 • National Safety Award 2002 – British Safety Council • Building Magazines' Best Health & Safety Initiative 2003 • Finalist in Best Health & Safety Innovation 2003 • Yorkshire Region Annual Safety Award 2003 – Balfour Beatty • Como – Site Safety Award August 2005
Assessments	<p>Billington undertake the following assessments;</p> <p>Risk Assessments/Method Statements</p> <p>COSHH/Manual Handling/Noise/Vibration Assessments</p>
Monitoring	<p>Random visits are made to site by the company Health & Safety Manager on a regular basis.</p> <p>Continuous monitoring is carried out on site by the site safety management team and in particular the Site Manager.</p>
Prohibition Notices / Improvement Notices / Prosecutions in the last 3 years	None

Accident Statistics 2001 – 2006 (to date)

		No of Fatal Accidents	No of reportable injuries (Riddor 95)	No of Employees	Accident Incident Rate	No of Riddor injuries to public	No of dangerous occurrences	No of Riddor ill-health reports	No of Minor accident
'06	Employee	0	1 x major	248	-	0	0	0	15
	Sub-Contractor	0	0	150	0.251	0	1	0	9
'05	Employee	0	2 x +3 day	248	-	0	0	0	38
	Sub-Contractor	0	3 x major 1 x +3 day	150	1.507	0	0	0	6
'04	Employee	0	3 x major 4 x +3 day	195	-	0	0	0	41
	Sub-Contractor	0	1 x major 2 x +3 day	140	2.985	0	1	0	11
'03	Employee	0	1 x major 1 x +3 day	195	-	0	1	0	32
	Sub-Contractor	0	2 x major 1 x +3 day	140	1.492	0	0	0	7
'02	Employee	0	2 x +3 day	190	-	0	5	0	30
	Sub-Contractor	0	0	135	0.615	0	2	0	1
'01	Employee	0	2 x +3 day	185	-	0	1	0	44
	Sub-Contractor	0	1 x major 1 x +3 day	130	1.269	0	1	0	2

Regulation 13 CDM

CDM Statement

Billington Structures Ltd is fully committed to meeting all its obligations as outlined in the Construction (Design and Management) Regulations and regulation 13 of the CDM regulations. Our designers have access to all relevant up to date CDM regulation literature and whilst reviewing design projects CDM is always accounted for.

Our Engineering designers will take due cognisance of the steel-framed structure's safe erection and buildability requirements.

We will endeavour to keep as low as reasonably practicable working at height operations, by using shop welded connections, or creating sub assemblies.

Structural stability in both the temporary and permanent condition will be assessed and provided by bracings, rigid connections or fixing to other stable areas.

Assistance will be provided as appropriate to other departments, suppliers, sub contractors, professional teams and clients to facilitate safe fabrication, transportation and erection of our products.

Risk Register and Management Techniques

Billington utilise risk management techniques at the design detail stage to eliminate as many risks as possible prior to the structure being delivered to site.

A risk can be defined as:

'Anything that AFFECTS the project, that can ALTER the plan of action or programme'

Billington utilise seven major steps to identifying and managing risk.

1. Define the project and structural objectives.
2. Define and prepare the risk register/management plan – outline to all members of the project team.
3. Identify all risks pertinent to the project in question.
4. Apply qualitative and quantitative Risk Assessment techniques using probability and impact scores (both opportunity and threat) to prioritise the risks uncovered.
5. Plan the risk management and assign ownership to the risks uncovered, ownership should be assigned to the most risk proficient team member.
6. Managing the risk through the elimination of threats and maximisation of opportunities. Ongoing reviews of the risk process with the risk owners to ensure compliance for the benefit of the project team.
7. Regular feedback to document the success and failures of the risk management technique.

OTHER INFORMATION	
Trade Memberships:	<ol style="list-style-type: none"> 1. British Constructional Steelwork Association (BCSA) - Register of Qualified Steelwork Contractors 2. Steel Construction Institute (SCI) 3. Institution of Structural Engineers
Trade Union	Billington Structures Ltd have their own union agreement with T&GWU (Transport & General Workers Union)
Client Accreditation	Link Up
Policies	<p>Billington have the following policies and procedures in place;</p> <ul style="list-style-type: none"> • Environmental • Equal Opportunities • Industrial Relations • Quality • Health & Safety
Performance Bonds	The surety is De Montfort Insurance Company Plc, The Grange, Rearsby, Leicester, LE7 4FY.
Office Systems:	<p>Full Microsoft Suites Stru-Cad 3D Modelling X-Steel 3D Modelling 3D+ 3D Modelling Auto-Cad CSC Mandata – Manpac Go Data Scheduling Bilmis (Bespoke Management Information System)</p>

<p>Workshops & Systems:</p> <p>Barnsley Facility = 6037 m² Small Works Barnsley = 480 m² Yate Facility = 4230 m² Yate 2nd Facility = 3,578 m²</p>	<p>3 - TDK CNC Saw and Drill Line 3 - FDB CNC Flat Drill and Burn FICEP CNC Section Profiling Machine FICEP Saw & Drill Line NC Tube Cutter and Profiler 6 Head Profile Flat Burner Plasma Punch CNC Various Equipment Automatic 8 Wheel Shotblasting Airless Spray Specialists</p>
<p>Forms of Tenders Accepted</p>	<ul style="list-style-type: none"> • Supply only • Supply and fix • Bills of quantities • Plan & specification • Design supply & fix
<p>Tender Formats Accepted</p>	<ul style="list-style-type: none"> • Hard copy • Floppy disk • CD • Zip Disk • Email
<p>Typical Average Value</p>	<p>£250,000 - £3,000,000</p>
<p>Average Weekly Output</p>	<p>450 tonnes (Barnsley)/210 tonnes (Yate)</p>
<p>Current Lead in Times</p>	<p>approx. 10-12 weeks from order to delivery of steel on site</p>

BILLINGTON'S AWARDS

Awards Won	<ul style="list-style-type: none"> • Buider & Engineers Specialist Contractor of the year 2006 • Building Magazine's 'Structural Specialist of the Year' - 2005 • Chamber of Commerce Regional 'Innovation & Technology Award' - 2005 • Construction News 'Specialist Steelworker of the Year' - 2005 • Construction News Quality In Construction 'IT & Innovation Award' – 2004 • Barnsley Business Awards 'Innovation Through Technology Award' - 2004 • Contract Journal 'Specialist Subcontractor of the Year' – 2004 • Contract Journal 'Information Technology Award' - 2004 • Building Magazine's 'Health & Safety Initiative' – 2003 • The European Steel Design Awards 'Award for Structural Steel Design Excellence' - 2003 • The Building Magazines 'Specialist Contractor of the Year' – 2003 • UK & Ireland 'Strucad Drawing Award' - 2003 • MAGNA – The RIBA "Sterling Prize for Architecture" The Building of the Year - 2001 • "Specialist Contractor of the Year Award" Presented by Contract Journal - 2001 • RIBA "White Rose Award" for Special Projects in Yorkshire, MAGNA-2001 • Bradford Bus Station– Institution of Structural Engineers – "Award for Design Excellence" - 2001. • Billington team wins "International Strucad Award" 2nd place, delineation of Water Pavilion at Magna – 2001
Runners Up For:	<ul style="list-style-type: none"> • COMMENDED - The Structural Steel Design Awards 2006: National Waterfront Museum, Swansea • HIGHLY COMMENDED - Construction News: Specialists in Construction Awards 2006: Steelwork • HIGHLY COMMENDED - Building 'Structural Specialist of the Year' 2006 • Contract Journal 'Specialist Contractor of the Year' 2005 • Barnsley Business Awards 'Manufacturing Award' 2004 • Barnsley Business Awards ' Information and Communication Technology' - 2004 • Building Specialist Contractor Awards 'Best Steelwork Contractor' - 2004 • Contract Journal 'Product Manufacturer of the Year' – 2004 • Contract Journal 'Silver Helmet for Safety' – 2004 • Building Magazine's 'Innovation Award' - 2003 • Building Magazine's 'Best Steelwork Contractor' - 2003 • Contract Journal Awards 'Silver Helmet Award for Safety' – 2003 • Institution of Structural Engineers 'Award for Design Excellence' – 2003 • Billington Marketing Department - The CMCA 'Construction Marketing Awards 2001' – 2002 • 'Specialist Contractor of the Year Award' Contract Journal – 2002 • 'The Building Magazine Awards - "Specialist Contractor of the Year" – 2002 • HIGHLY COMMENDED - Structural Steel Design Awards – 2002

SECTOR STATISTICS

2001

Sector	% of orders	Value
Commercial	20	£4,900,000
Industrial	24	£5,800,000
Leisure	22	£5,400,000
Retail	32	£7,700,000
Coldstore	2	£420,000

2002

Sector	% of orders	Value
Commercial	25	£7,300,000
Industrial	38	£11,500,000
Leisure	26	£7,800,000
Residential	8	£2,300,000
Retail	3	£900,000

2003

Sector	% of orders	Value
Commercial	17	£4,000,000
Local Authority	38	£8,300,000
Industrial	16	£3,700,000
Leisure	7	£1,600,000
Residential	16	£3,700,000
Retail	6	£1,300,000

2004

Sector	% of Orders	Value
Commercial	20	£7,760,000
Industrial	11	£4,200,000
Local Authority	28	£10,400,000
Leisure	10	£3,600,000
Residential	26	£9,600,000
Retail	5	£1,900,000

2005

Sector	% of Orders	Value
Commercial	18	£8,700,000
Industrial	21	£10,200,000
Local Authority	28	£13,700,000
Leisure	1	£500,000
Residential	19	£9,000,000
Retail	13	£6,000,000

PREFERRED SUBCONTRACTORS	
Erection	<ul style="list-style-type: none"> • Wisconco Ltd, Royston, Barnsley • Overton Engineering Ltd, Wakefield
Precast Concrete Products	<ul style="list-style-type: none"> • Birchwood Concrete Products, Derbyshire • Coltman Precast Concrete, West Midlands • Bison Concrete, Staffordshire
Metal Decking	<ul style="list-style-type: none"> • Composite Profiles, Dorset • Richard Lees Ltd, Derbyshire • SMD, Hampshire

PREFERRED SUPPLIERS	
Hot-Rolled Steel	<ul style="list-style-type: none"> • Corus, Leeds
Cold-Rolled Steel	<ul style="list-style-type: none"> • Structural Sections, West Midlands • Metsec, West Midlands
Bolts	<ul style="list-style-type: none"> • MBW, Glasgow
Paint	<ul style="list-style-type: none"> • Williams Casco, Manchester
Welding Accessories	<ul style="list-style-type: none"> • Truflame, Sheffield
Fixings	<ul style="list-style-type: none"> • Hilti, Manchester

LANDMARK PROJECTS				
Contract	Scope	Client	Value	Weight
West Central, Leeds	Post Office HQ Redevelopment, steel frame, decking and pre cast concrete.	Shepherd Construction (York)	£4.05m	2000t
Castlepoint, Bournemouth	Structural steelwork, omnia flooring, hollow core roofing, concrete cased steel.	Kier Build Ltd (Sandy)	£5m	3,500t
Ikea Distribution Centre, Doncaster	Steel frame, decking.	Shepherd Construction (York)	£1.6m	2,345t
Ikea Distribution Centre, Peterborough	Design, steel frame, decking.	Shepherd Construction (York)	£2.5m	3,300t
Magna Project, Rotherham	Site surveys, steelwork, decking, site modifications and site painting.	Schal International (London)	£2m	850t
Sage Group HQ, Gateshead	Beam & column, decking, pre cast stairs, sloping facades.	Tolent Construction (Gateshead)	£2.6m	2,300t
Burnley Health & Leisure Facility	Multi-storey beam & column tower block housing medical facilities & four-storey sports area.	Eric Wright Construction (Preston)	£2.3m	1,480t
The Light, Leeds	Steelwork, metal decking, pre cast terracing and site painting.	Bovis Lend Lease (Harrow)	£1.6m	850t
Xscape Indoor Ski Slope, Castleford	Structural steelworks, metal decking, plate girders and office intumescent.	Shepherd Construction (York)	£4.5m	4,300t
Ikea Extension Phase 2, Doncaster	Design & Build of multi-span high and low bay portal frame.	Shepherd Construction (Leeds)	£3.6m	3,160t
Robin Hood Doncaster Sheffield Airport	Beam & column steel frame with metal decking and fire protection for new passenger terminal building.	Bovis Lend Lease (Doncaster)	£2.5m	1,400t

TRADE REFERENCES

1. Mr William Bailey
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