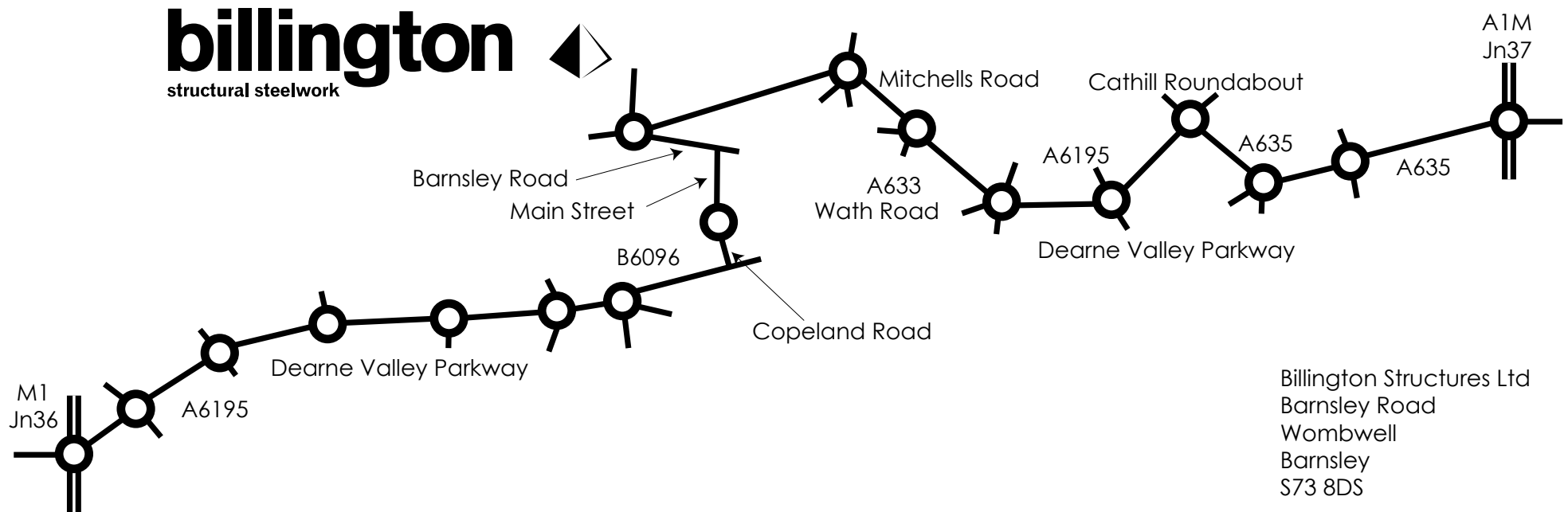


From the M1

Leave the M1 at Junction 36. At the roundabout, turn east towards Barnsley. At the next roundabout, take the second exit, for the A6195 towards Doncaster. Continue on the A6195 (Dearne Valley Parkway), crossing four roundabouts. At the next roundabout (Roebuck Hill), take the first exit onto the B6096 towards Wombwell. Continue past the railway station on the left and the Sir George's Arms on the right. Take the next turning left into Copeland Road. Cross a mini roundabout onto Main Street. At the end of the road, turn left and continue to another roundabout. The Billington factory is directly opposite. Go straight across at the roundabout and turn left into the main office car park.

From the A1

Leave the A1M at Junction 37. Turn west on the A635 towards Barnsley. Continue on the A635 through Marr and Hickleton and on to Goldthorpe. Keep on the A635 crossing over two roundabouts. At the third roundabout (Cathill Roundabout) turn left on the A6195 (Dearne Valley Parkway) towards Wombwell. Go straight on at the next roundabout (Broomhill), then at the next roundabout (Wath Road) turn right on to the A633 to Barnsley. Continue on the A633 negotiating two roundabouts. At the next roundabout, turn right; the Billington factory is on the left. Turn left into the main office car park.



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